



Technical drawing of a rectangular plate. The drawing shows a top view with the following dimensions and features:

- Overall width: 0.810
- Overall height: 0.50 (REF)
- Length: 22.29
- Corner radius: R0.188 (TYP)

D3249-1 BEND DETAIL

1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) ALL DIMENSIONS ARE IN INCHES
5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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